



Memorandum

U.S. Department
of Transportation
Pipeline and
Hazardous Materials
Safety Administration

Central Region Office

Office of Pipeline Safety

Date: September 30, 2010

Subject: Summary Incident Report
Enbridge Energy Partners L.P. (Op ID 11169)
Deer River, MN to Floodwood, MN (Unit 3083)
Line 2 Crude Oil Leak
February 19, 2004
SMART Activity 110735

From: James Bunn, Staff Engineer *original signed*

To: David Barrett, Director – Central Region, PHP-300 *original signed*

1.0 SUMMARY

At approximately 12:52 p.m. on February, 19 2004, Enbridge Energy Partners L.P. (“Enbridge”) discovered a crude oil leak on their Line 2 Pipeline in Itasca County, Grand Rapids, MN (the “Incident”). An estimated 1003 barrels (bbls) of crude oil was released from the pipeline. The Incident occurred on the pipeline right of way (ROW) near milepost number 1007 (MP 1007), northwest of the City of Grand Rapids, MN. No fatalities or injuries occurred as a result of the Incident. The Incident did occur in a high consequence area (HCA), drinking water (DW) and other populated area (OPA) was impacted. The total cost of the Incident, pipeline repair and environmental cleanup, is estimated at \$1,100,000. There were no service interruptions or supply impacts as a result of the Incident.

2.0 PIPELINE SYSTEM

Enbridge’s Line 2 is a 26-inch diameter crude oil pipeline that runs from Gretna, Manitoba, Canada to Superior, WI. At the Incident location, the pipeline is constructed of API 5L X-52 line pipe manufactured by A.O. Smith in 1956. The pipeline is 26-inch diameter by 0.281-inch wall thickness, electric flash welded (EFW) type pipe, coated with a coal tar enamel system.

The Line 2 maximum operating pressure (MOP) is 809 psig.

3.0 DISCUSSION

An Enbridge maintenance crew excavating an in-line inspection (ILI) indication discovered the crude oil leak. At 12:52 p.m. Enbridge notified the Minnesota Office of Pipeline Safety (MNOPS) Duty Officer that a leak had occurred. Brian Pierzina, MNOPS Senior inspector, conducted an on-site investigation of the incident.

In September 2003, Enbridge ran an in-line inspection (ILI) magnetic flux leakage (MFL) and geometry tool through this portion of Line 2. The ILI tool identified a potential dent with metal loss at MP 1007. Enbridge scheduled excavation of the MP 1007 indication for February of 2004. During the indication excavation, oily soil was discovered. As the excavation continued, signs of fresh product were encountered. Once it was determined that the pipeline was most likely leaking at MP 1007, the pipeline was shut down.

In situ visual inspection of the damaged pipe joint revealed a 2-inch long through wall crack in the pipe body. A small amount of oil was leaking through the crack. The crack was located in a dent on the bottom of the pipe. A rock was identified in the backfill under the pipe. The rock location was coincident with the dent.

The rock was eventually removed from under the pipeline.

4.0 EMERGENCY RESPONSE

Enbridge employees were dispatched to the incident site. Once the repair was completed and inspected the contaminated soil and ground water was remediated.

5.0 RETURN TO SERVICE

The pipeline was shut down at approximately 11:30 a.m. on February 20, 2004.

After the field investigation was complete, a one foot long Type B, tight fitting repair sleeve was installed in the area where the incident occurred.

At the time of the incident, Line 2 operating pressure was approximately 750 psig. No reduction in operating pressure was required as a result of this incident.

The pipeline was returned to service at approximately 10:30 p.m. on February 20, 2004.

6.0 FINDINGS

The Enbridge Line 2 MP 1007 Incident was caused by a crack located within a dent that initiated on the pipe external surface. The crack was apparently caused by a rock found in the backfill at the location of the dent.

EXHIBITS

Information regarding the Incident was reported by Enbridge to the National Response Center (NRC) on March 2, 2004 in NRC Report No. 714880 (Exhibit A), and to the Pipeline and Hazardous Materials Safety Administration (PHMSA) in Accident Report No. 20040063 dated March 16, 2004 (Exhibit B).

Exhibit A NRC Report No.714880
Exhibit B Accident Report No. 20040063

EXHIBIT A
NRC REPORT No. 714880

NATIONAL RESPONSE CENTER 1-800-424-8802

*** For Public Use ***

Information released to a third party shall comply with any applicable federal and/or state Freedom of Information and Privacy Laws

Incident Report # 714880

INCIDENT DESCRIPTION

*Report taken at 12:28 on 02-MAR-04
 Incident Type: PIPELINE
 Incident Cause: EQUIPMENT FAILURE
 Affected Area:
 The incident occurred on 19-FEB-04 at 11:30 local time.
 Affected Medium: SOIL

SUSPECTED RESPONSIBLE PARTY

Organization: ENBRIDGE ENERGY CO.
 SUPERIOR, WI 54880
 Type of Organization: PRIVATE ENTERPRISE

INCIDENT LOCATION

County: ITASCA
 City: GRAND RAPIDS State: MN
 Distance from City:
 Direction from City: N
 MILEPOST 1007.33 NEAR 20TH ST. NW AND 8TH AVE

RELEASED MATERIAL(S)

CHRIS Code: OIL Official Material Name: OIL: CRUDE
 Also Known As:
 Qty Released: 10 BARREL(S)

DESCRIPTION OF INCIDENT

MATERIAL RELEASED FROM A 26" PIPELINE DUE TO A DENT WITH A CRACK IN THE LINE.

INCIDENT DETAILS

Pipeline Type: TRANSMISSION
 DOT Regulated: YES
 Pipeline Above/Below Ground: BELOW
 Exposed or Under Water: NO
 Pipeline Covered: UNKNOWN

DAMAGES

Fire Involved: NO Fire Extinguished: UNKNOWN
 INJURIES: NO Hospitalized: Empl/Crew: Passenger:
 FATALITIES: NO Empl/Crew: Passenger: Occupant:
 EVACUATIONS: NO Who Evacuated: Radius/Area:
 Damages: YES \$55000

<u>Closure Type</u>	<u>Description of Closure</u>	<u>Length of Closure</u>	<u>Direction of Closure</u>	
Air:	N			
Road:	N			Major Artery: N
Waterway:	N			
Track:	N			

Passengers Transferred: UNKNOWN
Environmental Impact: UNKNOWN
Media Interest: NONE Community Impact due to Material: NO

REMEDIAL ACTIONS

EXCAVATED SOIL, CLEANUP COMPLETED
Release Secured: YES
Release Rate:
Estimated Release Duration:

WEATHER

Weather: CLEAR, °F

ADDITIONAL AGENCIES NOTIFIED

Federal:
State/Local: MN DUTY OFFICER, MN PCA, MN OPS
State/Local On Scene:
State Agency Number: 57773

NOTIFICATIONS BY NRC

ATSDR MN (PRIMARY)
02-MAR-04 12:35
U.S. EPA V (PRIMARY)
02-MAR-04 12:37
NOAA 1ST CLASS BB RPTS FOR MN (PRIMARY)
02-MAR-04 12:35
RSPA OFFICE OF PIPELINE SAFETY (PRIMARY)
02-MAR-04 12:42
MN DEM ATTN: MS. GOELZ (PRIMARY)
02-MAR-04 12:35

ADDITIONAL INFORMATION

CALLER HAD NO ADDITIONAL INFORMATION.

*** END INCIDENT REPORT # 714880 ***

EXHIBIT B
ACCIDENT REPORT No. 20040063



U.S. Department of Transportation
Research and Special Programs
Administration

ACCIDENT REPORT – HAZARDOUS LIQUID PIPELINE SYSTEMS

Report Date _____

No. _____
(DOT Use Only)

INSTRUCTIONS

Important: Please read the separate instructions for completing this form before you begin. They clarify the information requested and provide specific examples. If you do not have a copy of the instructions, you can obtain one from the Office Of Pipeline Safety Web Page at <http://ops.dot.gov>.

PART A – GENERAL REPORT INFORMATION

Check one or more boxes as appropriate:

Original Report Supplemental Report Final Report

1. a. Operator's OPS 5-digit Identification Number (if known) _____ / _____ /
2. b. If Operator does not own the pipeline, enter Owner's OPS 5-digit Identification Number (if known) _____ / _____ /
- c. Name of Operator _____
- d. Operator street address _____
- e. Operator address _____
City, County, State and Zip Code _____

IMPORTANT: IF THE SPILL IS SMALL, THAT IS, THE AMOUNT IS AT LEAST 5 GALLONS BUT IS LESS THAN 5 BARRELS, COMPLETE THIS PAGE ONLY, UNLESS THE SPILL IS TO WATER AS DESCRIBED IN 49 CFR §195.52(A)(4) OR IS OTHERWISE REPORTABLE UNDER §195.50 AS REVISED IN CY 2001.

2. Time and date of the accident
 _____ / _____ / _____ / _____
 hr. month day year

3. Location of accident
(If offshore, do not complete a through d. See Part C.1)

- a. Latitude: _____ Longitude: _____
(if not available, see instructions for how to provide specific location)
- b. _____
City, and County or Parish
- c. _____
State and Zip Code
- d. Mile post/valve station or survey station no.
(whichever gives more accurate location)

4. Telephone report
 _____ / _____ / _____ / _____
 NRC Report Number month day year

5. Losses (Estimated)

Public/Community Losses reimbursed by operator:

Public/private property damage \$ _____

Cost of emergency response phase \$ _____

Cost of environmental remediation \$ _____

Other Costs \$ _____
(describe) _____

Operator Losses:

Value of product lost \$ _____

Value of operator property damage \$ _____

Other Costs \$ _____
(describe) _____

Total Costs \$ _____

6. Commodity Spilled Yes No
(If Yes, complete Parts a through c where applicable)

- a. Name of commodity spilled _____
- b. Classification of commodity spilled:
 HVLs /other flammable or toxic fluid which is a gas at ambient conditions
 CO₂ or other non-flammable, non-toxic fluid which is a gas at ambient conditions
 Gasoline, diesel, fuel oil or other petroleum product which is a liquid at ambient conditions
 Crude oil

c. Estimated amount of commodity involved :

Barrels

Gallons (check only if spill is less than one barrel)

Amounts:

Spilled : _____

Recovered: _____

CAUSES FOR SMALL SPILLS ONLY (5 gallons to under 5 barrels) :

(For large spills [5 barrels or greater] see Part H)

Corrosion	Natural Forces	Excavation Damage	Other Outside Force Damage
Material and/or Weld Failures	Equipment	Incorrect Operation	Other

PART B – PREPARER AND AUTHORIZED SIGNATURE

_____ (type or print) Preparer's Name and Title	_____ Area Code and Telephone Number
_____ Preparer's E-mail Address	_____ Area Code and Facsimile Number
_____ Authorized Signature	_____ Area Code and Telephone Number

PART C – ORIGIN OF THE ACCIDENT (Check all that apply)

1. Additional location information
 a. Line segment name or ID _____
 b. Accident on Federal land other than Outer Continental Shelf Yes No
 c. Is pipeline interstate? Yes No
 Offshore: Yes No (complete d if offshore)
 d. Area _____ Block # _____
 State /_____/ or Outer Continental Shelf

2. Location of system involved (check all that apply)
 Operator's Property
 Pipeline Right of Way
 High Consequence Area (HCA)?
 Describe HCA _____

3. Part of system involved in accident
 Above Ground Storage Tank
 Cavern or other below ground storage facility
 Pump/meter station; terminal/tank farm piping and equipment, including sumps
 Other Specify: _____
 Onshore **pipeline**, including valve sites
 Offshore **pipeline**, including platforms

If failure occurred on **Pipeline**, complete items a - g:

4. Failure occurred on

Body of Pipe	Pipe Seam	Scraper Trap
Pump	Sump	Joint
Component	Valve	Metering Facility
Repair Sleeve	Welded Fitting	Bolted Fitting
Girth Weld		
Other (specify) _____		

 Year the component that failed was installed: /_____/

5. Maximum operating pressure (MOP)
 a. Estimated pressure at point and time of accident: _____ PSIG
 b. MOP at time of accident: _____ PSIG
 c. Did an overpressurization occur relating to the accident?
 Yes No

a. Type of leak or rupture
 Leak: Pinhole Connection Failure (complete sec. H5)
 Puncture, diameter (inches) _____
 Rupture: Circumferential – Separation
 Longitudinal – Tear/Crack, length (inches) _____
 Propagation Length, total, both sides (feet) _____
 N/A
 Other _____

b. Type of block valve used for isolation of immediate section:
 Upstream: Manual Automatic Remote Control
 Check Valve
 Downstream: Manual Automatic Remote Control
 Check Valve

c. Length of segment isolated _____ ft
 d. Distance between valves _____ ft
 e. Is segment configured for internal inspection tools? Yes No
 f. Had there been an in-line inspection device run at the point of failure? Yes No Don't Know
 Not Possible due to physical constraints in the system
 g. If Yes, type of device run (check all that apply)
 High Resolution Magnetic Flux tool Year run: _____
 Low Resolution Magnetic Flux tool Year run: _____
 UT tool Year run: _____
 Geometry tool Year run: _____
 Caliper tool Year run: _____
 Crack tool Year run: _____
 Hard Spot tool Year run: _____
 Other tool Year run: _____

PART D – MATERIAL SPECIFICATION

1. Nominal pipe size (NPS) _____ / in.
 2. Wall thickness _____ / in.
 3. Specification _____ SMYS _____
 4. Seam type _____
 5. Valve type _____
 6. Manufactured by _____ in year /_____/

PART E – ENVIRONMENT

1. Area of accident
 In open ditch
 Under pavement Above ground
 Underground Under water
 Inside/under building Other _____

2. Depth of cover: _____ inches

PART F – CONSEQUENCES

1. Consequences (check and complete all that apply)
 a. Fatalities Injuries
 Number of operator employees: _____
 Contractor employees working for operator: _____
 General public: _____
Totals: _____
 b. Was pipeline/segment shutdown due to leak? Yes No
 If Yes, how long? _____ days _____ hours _____ minutes
 c. Product ignited Yes No
 d. Explosion Yes No
 e. Evacuation (general public only) _____ / people
 Reason for Evacuation:
 Precautionary by company
 Evacuation required or initiated by public official
 f. Elapsed time until area was made safe:
 _____ / hr. _____ / min.

2. Environmental Impact
 a. Wildlife Impact: Fish/aquatic Yes No
 Birds Yes No
 Terrestrial Yes No
 b. Soil Contamination Yes No
 If Yes, estimated number of cubic yards: _____
 c. Long term impact assessment performed: Yes No
 d. Anticipated remediation Yes No
 If Yes, check all that apply: Surface water Groundwater Soil Vegetation Wildlife
 e. Water Contamination: Yes No (If Yes, provide the following)
 Amount in water _____ barrels
 Ocean/Seawater No Yes
 Surface No Yes
 Groundwater No Yes
 Drinking water No Yes (If Yes, check below.)
 Private well Public water intake

PART G – LEAK DETECTION INFORMATION

1. Computer based leak detection capability in place? Yes No
2. Was the release initially detected by? (check one):
 CPM/SCADA-based system with leak detection
 Static shut-in test or other pressure or leak test
 Local operating personnel, procedures or equipment
 Remote operating personnel, including controllers
 Air patrol or ground surveillance
 A third party Other (specify) _____
3. Estimated leak duration days ____ hours ____

PART H – APPARENT CAUSE

Important: There are 25 numbered causes in this Part H. Check the box corresponding to the primary cause of the accident. Check one circle in each of the supplemental categories corresponding to the cause you indicate. See the instructions for guidance.

H1 – CORROSION

- | | | | |
|--|-----------------------------------|--|---|
| 1. External Corrosion

2. Internal Corrosion

(Complete items a – e where applicable.) | a. Pipe Coating
Bare
Coated | b. Visual Examination
Localized Pitting
General Corrosion
Other _____ | c. Cause of Corrosion
Galvanic Atmospheric
Stray Current Microbiological
Cathodic Protection Disrupted
Stress Corrosion Cracking
Selective Seam Corrosion
Other _____ |
|--|-----------------------------------|--|---|
- d. Was corroded part of pipeline considered to be under cathodic protection prior to discovering accident?
 No Yes, Year Protection Started: _____
- e. Was pipe previously damaged in the area of corrosion?
 No Yes => Estimated time prior to accident: / _____ / years / _____ / months Unknown

H2 – NATURAL FORCES

3. Earth Movement => Earthquake Subsidence Landslide Other _____
4. Lightning
5. Heavy Rains/Floods => Washouts Flotation Mudslide Scouring Other _____
6. Temperature => Thermal stress Frost heave Frozen components Other _____
7. High Winds

H3 – EXCAVATION DAMAGE

8. Operator Excavation Damage (including their contractors/Not Third Party)
9. Third Party (complete a-f)
- a. Excavator group
 General Public Government Excavator other than Operator/subcontractor
- b. Type: Road Work Pipeline Water Electric Sewer Phone/Cable
 Landowner-not farming related Farming Railroad
 Other liquid or gas transmission pipeline operator or their contractor
 Nautical Operations Other _____
- c. Excavation was: Open Trench Sub-strata (boring, directional drilling, etc...)
- d. Excavation was an ongoing activity (Month or longer) Yes No If Yes, Date of last contact / _____ /
- e. Did operator get prior notification of excavation activity?
 Yes; Date received: / _____ / mo. / _____ / day / _____ / yr. No
 Notification received from: One Call System Excavator Contractor Landowner
- f. Was pipeline marked as result of location request for excavation? No Yes (If Yes, check applicable items i - iv)
- i. Temporary markings: Flags Stakes Paint
- ii. Permanent markings:
- iii. Marks were (check one) : Accurate Not Accurate
- iv. Were marks made within required time? Yes No

H4 – OTHER OUTSIDE FORCE DAMAGE

10. Fire/Explosion as primary cause of failure => Fire/Explosion cause: Man made Natural
11. Car, truck or other vehicle not relating to excavation activity damaging pipe
12. Rupture of Previously Damaged Pipe
13. Vandalism

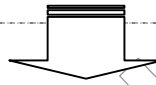
H5 – MATERIAL AND/OR WELD FAILURES

Material

- 14. Body of Pipe => Dent Gouge Bend Arc Burn Other _____
- 15. Component => Valve Fitting Vessel Extruded Outlet Other _____
- 16. Joint => Gasket O-Ring Threads Other _____

Weld

- 17. Butt => Pipe Fabrication Other _____
- 18. Fillet => Branch Hot Tap Fitting Repair Sleeve Other _____
- 19. Pipe Seam => LF ERW DSAW Seamless Flash Weld Other _____
HF ERW SAW Spiral



Complete a-g if you indicate **any** cause in part H5.

- a. Type of failure:
 - Construction Defect => Poor Workmanship Procedure not followed Poor Construction Procedures
 - Material Defect
- b. Was failure due to pipe damage sustained in transportation to the construction or fabrication site? Yes No
- c. Was part which leaked pressure tested before accident occurred? Yes, complete d-g No
- d. Date of test: _____ / yr. _____ / mo. _____ / day
- e. Test medium: Water Inert Gas Other _____
- f. Time held at test pressure: _____ / hr.
- g. Estimated test pressure at point of accident: _____ PSIG

H6 – EQUIPMENT

- 20. Malfunction of Control/Relief Equipment => Control-valve Instrumentation SCADA Communications
Block valve Relief valve Power failure Other _____
- 21. Threads Stripped, Broken Pipe Coupling => Nipples Valve Threads Dresser Couplings Other _____
- 22. Seal Failure => Gasket O-Ring Seal/Pump Packing Other _____

H7 – INCORRECT OPERATION

- 23. Incorrect Operation
 - a. Type: Inadequate Procedures Inadequate Safety Practices Failure to Follow Procedures
Other _____
 - b. Number of employees involved who failed a post-accident test: drug test: _____ / alcohol test: _____ /

H8 – OTHER

- 24. Miscellaneous, describe: _____
- 25. Unknown
Investigation Complete Still Under Investigation (submit a supplemental report when investigation is complete)

PART I – NARRATIVE DESCRIPTION OF FACTORS CONTRIBUTING TO THE EVENT (Attach additional sheets as necessary)

(This area is intentionally left blank for the narrative description of factors contributing to the event.)